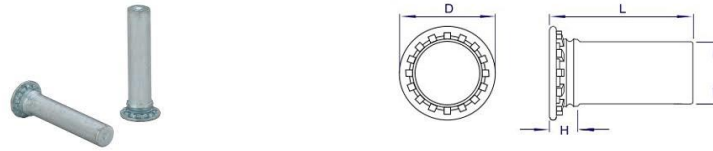



Self Clinch Flush Head Pins



Self Clinch Flush Head Pins					
Pin Diameter +/- 0.05mm	D +/- 0.4mm	H Maximum	Hole Size In Panel +0.08 / - 0.00	Minimum Sheet Thickness	Min Centre Line To Edge Of Panel
3mm	5.30	2.3	3.50	1.00	6.4
4mm	6.00	2.3	4.50	1.00	7.1
5mm	7.50	2.5	5.50	1.00	7.6
6mm	8.00	2.7	6.50	1.60	7.9

Lengths +/- 0.4mm	6	8	10	12	15	18	20	25
3mm	√	√	√	√	√			
4mm	√	√	√	√	√	√	√	
5mm		√	√	√	√	√	√	√
6mm			√	√	√	√	√	√

Material	Finish	Maximum Panel Hardness
Steel	Electro Zinc Plated 	80 HRB
Stainles Steel	A2	70 HRB
Aluminium		50 HRB

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY